

Build a Better Bindery

YOU MIGHT be running the latest high-speed digital printers, but if your bindery equipment hasn't been new since the Reagan era, you've lost the fast turnaround advantage you were counting on. Not only that, the quality of your cuts, folds and binds is probably not as good as it could be.

Just ask Joe Morin, Production Printing manager at Colorado Springs School District 11. His in-plant just replaced its 26-year-old collator with a new Standard Horizon SPF-200A stitcher/folder and an FC200A trimmer.

"The benefits over the previous solution are significant: improved work-

flow, increased efficiencies through reduced labor and setup waste, and a huge leap in technological capabilities," he says.

Advantages like these should whet any in-plant's appetite, but too many shops settle with bindery equipment that's just "good enough"—even as they upgrade their printers. If this sounds familiar, then take a look at the equipment on the following pages. Once again *IPG* has gathered data on all the latest bindery equipment for our bindery specifications guide. Use these charts to compare equipment and decide what fits your in-plant best. *IPG*



Adhesive Binding

	Floor Model	Tabletop Model	Minimum Paper Dimensions	Maximum Paper Dimensions	Maximum Book Thickness	Books Per Hour	Number of Clamps	Hot Glue	Auto Clamp Release	Touch-screen	Side Gluing	Scoring	Roughing	Full Milling	Built-in Jogger	Waste Removal	Odor Filtration	
American Binding																		
ID5000	•		3.9x5.9"	11.8x20½"	3.2"	5,000		•			•							
Baum																		
BaumBinder 1500	•		4.92x4.13"	16.54x12"	1.75"	1,500	3	•	•	•	•	•	•	•	•	•	•	•
BaumBinder 200MEC	•		5.51x5.51"	14.96x11.42"	1.97"	200	1	•	•									
BaumBinder 500 Pro	•		4.72x4.72"	17.32x12.6"	1.97"	500	1	•	•									
C.P. Bourg																		
BB-3002	•		3.9x3.9"	15.19x12.6"	2.36"	600	1	•	•	•	•	•	•	•	•	•	•	•
BB-3001	•		3.9x3.9"	15.6x12.6"	1.77"	500	1	•	•									
BB-2000	•		1.9x4.3"	17.7x 12.6"	2.36"	250	1	•	•									
Duplo USA																		
DB-250		•	4.7x1.97"	12.6x15¾"	1½"	200	1	•	•				•					
DBP-500		•	4.72x4.72"	14.17x12.6"	2.01"	525	1	•	•	•	•	•	•	•	•	•	•	•
Quadrimax II		•	3¼ x 4¾"	12x15"	1.9"	1,200	4	•	•	•	•	•	•	•	•	•	•	•
Heidelberg USA																		
Eurobind 600		•	4¾x4¾"	12⅝x17¼"	1.97"	600	1	•	•									
Eurobind 1300		•	4¾x 5¾"	11 13/16x14 1/8"	1¾"	1,300	4	•	•	•	•	•	•	•	•	•	•	•
Muller Martini																		
AmigoPlus		•	3¾ x 4¾"	10⅝ x 15¾"	1 9/16"	1,500	4	•	•	•	•	•	•	•	•	•	•	•
Pantera		•	4 11/16 x 3 7/8"	15x12⅝"	2"	4,000		•	•	•	•	•	•	•	•	•	•	•
Acoro		•	4x5½"	12⅝ x 16 7/8"	2 3/8"	7,000	22 or 28	•	•	•	•	•	•	•	•	•	•	•

Adhesive Binding

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Powis Parker Inc.																		
Fastback Model 15xs	•	•	3"	14 ¹ / ₂ "	1 ¹ / ₂ "	180	3	•	•	•								
Fastback Model 25	•	•	3"	11"	³ / ₄ "	90	3	•	•	•								
Fastback Model 8x	•	•	3"	11 ¹ / ₈ "	³ / ₄ "	90	2	•	•	•								
Rosback Co.																		
Model 882	•	•	4"	19 ¹ / ₂ "	2"	600	1	•	•	•	•	•	•	•	•	•	•	
RIGO LamiBind	•	•	5.1"	16 ¹ / ₂ "	2"	450	1	•	•	•	•	•	•	•	•	•	•	
RIGO PB 420	•	•	4.7"	16 ¹ / ₂ "	2"	600	1	•	•	•	•	•	•	•	•	•	•	
Spiel Associates																		
Sterling DigiBinder	•	•	2"	12 ¹ / ₂ "	2"	360		•	•	•			•				•	
Standard Finishing																		
Standard Horizon BQ-150	•	•	5x4.1"	12.2x15.7"	1.1"	180	1	•	•				•				•	
Horizon BQ-270	•	•	4.2x5.9"	12 ¹ / ₂ x12 ¹ / ₂ "	2"	500	1	•	•	•	•	•	•	•	•	•	•	
Horizon BQ-470	•	•	4.2x5.7"	12 ¹ / ₂ x12 ¹ / ₂ "	2 ¹ / ₂ "	1,350	4	•	•	•	•	•	•	•	•	•	•	

Collating Equipment

	Vertical	Horizontal	Bin Capacity (Sheets of 20-lb. Bond)	Bins per Tower	Maximum Towers	Vacuum Feed	Friction Feed	Maximum Page Size	Paper Stock Range	Books per Hour	Job Programming	Adjustable Speed	Mix Stocks	Missing/Double-sheet Detection	Jam Detectors
American Binding															
S-59 Collator	•	•		1	48	•	•	12x18"	70-200 gr/mq.	6,000	•	•	•	•	•
C.P. Bourg															
BST-d and BST-d+ (Plus)	•	•	2"	10	5	•	•	13 ³ / ₄ x20 ¹ / ₂ "	50-250 gsm	4,000+	•	•	•	•	•
Modulen	•	•	33 ¹ / ₂ "	2	50	•	•	13 ³ / ₄ x19 ⁵ / ₈ "	9 lb.-173 g	3,200	•	•	•	•	•
The Challenge Machinery Co.															
Plockmatic 310+	•	•	³ / ₄ "	10	2	•	•	12 ⁵ / ₈ x17 ³ / ₄ "	40-200 gsm	3,600	•	•	•	•	•
Plockmatic VF 1008	•	•	1 ⁹ / ₁₆ "	8	2	•	•	12 ³ / ₄ x18 ¹ / ₂ "	50-240 gsm	3,800	•	•	•	•	•
Duplo USA															
DFC- 12/ 24	•	•	12	12	2	•	•	12.6x17.72"	56-128 gsm	3,900	•	•	•	•	•
DC- 8/ 32	•	•	2 ¹ / ₂ "	8	4	•	•	14x20"	11 lb.-12 pt.	5,000	•	•	•	•	•
DC- 10/ 60	•	•	2 ¹ / ₂ "	10	6	•	•	14x20"	11 lb.-12 pt.	5,000	•	•	•	•	•
MBM															
FC10 Collator	•	•	275	10	2	•	•	12 ⁷ / ₈ x18 ¹ / ₂ "	20-100 lbs.	3,600 sets	•	•	•	•	•
RISO															
TC5100	•	•	1.1"	10	N/A	•	•	11x17"	14-110 lb.	3,600	•				
Rosback Co.															
Col-Tec Collator	•	•	1 ¹ / ₂ -36"	N/A	N/A	•	•	40x28 ¹ / ₂ "	Unlimited	4,000	•	•	•	•	•
Standard Finishing															
Horizon QC-S300	•	•	1.1"	10	3	•	•	12 ¹ / ₂ x17"	13-50 lb. bond	3,900	•	•	•	•	•
Horizon VAC-60	•	•	5.1"	10	6	•	•	13.8x19.7"	11 lb.-12 pt. cover	9,900	•	•	•	•	•
SpeedVAC-100	•	•	2.2"	10	6	•	•	13.8x19.7"	11 lb.-12 pt. cover	9,900	•	•	•	•	•
Streamfeeder															
Custom Collating System	•	•	1,000	N/A	N/A	•	•	12x12 ¹ / ₂ "	20 lb.	80,000	•	•	•	•	•

Cutting Machines

	Min. Cut Width	Max. Cut Width	Max. Cut Depth	Cuts/Minute	Cuts in Memory	Hydraulic Clamp	Manual Clamp	Max. Clamping Force (lbs.)	Touch-screen	Job Programming	Adjustable Clamp	Safety Beams	Air Bed	Side Table	Footprint	Weight (lbs.)
Baum																
Baumcut 26.4	.59"	26.4"	26.4"	20	6,464	•		3,300		•	•	•		•	71 ⁷ / ₈ x49 ³ / ₁₆ "	1,705
Baumcut 31.5	.59"	31 ¹ / ₂ "	31 ¹ / ₂ "	25	6,464	•		5,950		•	•	•	•	•	77x49 ³ / ₁₆ "	2,200
Challenge Machinery Co.																
Titan 230	¹ / ₂ "	24"	3 ¹ / ₄ "	23	9,801	•		2,500		•	•	•		•	50x66"	1,000
Titan 265XT	⁵ / ₈ "	26 ¹ / ₂ "	4"	26	47,000	•		4,000	•	•	•	•	•	•	54x70.3"	1,780
Heidelberg																
POLAR 66	¹⁹ / ₃₂ "	26 ³ / ₈ "	26 ³ / ₈ "	20*	6,464	•		3,300		•	•	•	•	•	49 ³ / ₁₆ x71 ⁷ / ₈ "	1,367
POLAR 78X	¹³ / ₁₆ "	30 ¹¹ / ₁₆ "	30 ¹¹ / ₁₆ "	45*	1,998†	•		6,600		•	•	•	•	•	77 ¹⁵ / ₁₆ x79 ¹¹ / ₁₆ "	2,970
MBM Corp.																
Triumph 721-06 LT	³ / ₄ "	28"	3"	12	40	•		4,400		•	•	•	•	•	59 ¹ / ₂ x51 ³ / ₈ x52 ¹ / ₂ "	1,364
Triumph 5551-06 EP	1 ¹ / ₄ "	21 ⁵ / ₈ "	3 ⁵ / ₈ "	12	9	•		3,800		•	•	•		•	55x42x54"	970
Rollem International																
Champion ETR System	4x6"	24x29"								•	•					1,125
TR Die-Scoring System	4x5"	41x42"								•	•					1,422
Standard Finishing																
Horizon PC-64II	.8"	25"	25"	10	0		•	Manual			•			•	39x44"	640
Horizon APC-M61IISB	.985"	24"	24.4"	19	99	•		3,740	•	•	•	•		•	46.7x57.9"	1,594
Vijuk Equipment																
Hydromat 500A/500B	2 ³ / ₄ "	14	18 ³ / ₃₂ "	25**		•		6,600			•	•			8'7"x5'7"	5,500
Hydromat 900A	2"	12 ³ / ₄ "	18 ³ / ₃₂ "	25	99	•		6,600		•	•	•		•	8'7"x5'	5,500

* Cycles per minute ** Strokes per minute † Programs

Double Loop/ Plastic Coil

	Double Loop Wire Plastic Coil	Minimum Paper Dimensions	Maximum Paper Dimensions	Maximum Book Thickness	Books Per Hour	Manual Coil Inserting	Auto Coil Inserting	Auto Cut/Crimp	Punching	Coil Forming	Margin Setting
American Binding Products											
Rilecart B-599	•	4x3"	18x20"	1"	4,000						
Rilecart PB735 Punching/Binding Machine	•	4x4"	14x20"	9/16"	2,500				•		
Rilecart TP-480	•	2"	18"	1"	1,000						
Gateway Bookbinding Systems											
PBS 3000 QS Auto Quick Setup Coil Inserter	•	5"*	17"*	30 mm***	600		•	•			
PLASTIKOIL Concept QS Single Interline	•	5"*	17"*	30 mm***	800+		•	•		•	
PLASTIKOIL Concept QS2 Dual Interline	•	5"*	17"*	30 mm***	1,400		•	•		•	
GBC											
STL1000 Semi-Automatic Binder	•	4 1/4"	13"*	11.8"	1,000			•			
DigiCoil Automated ColorCoil Inserter	•	4 1/4x5"	14 1/2 x12"	33 mm	450		•	•			
CC2700 Desktop Modular ColorCoil Binder	•	5"	12"	1"	96					•	
Renz America											
Mobi 500	•	4"	20"*	1 1/8"	700		•	•			
APSI 300	•	5"	12"	1 1/8"	600		•	•			
Modular Binding System	•	•	14"	34mm			•		•		•
Southwest Plastic Binding											
HD 7700/ HD 4170	•	2"	14"	**			•		•		•
HD 7700/ HD 8370	•	2"	14"	9/16"					•		•
CoilMac EPI 4:1	•	2"	13"	13 3/16"			•		•		•
Spiel Associates											
Sterling Coilmaster III	•	4"	18"	1 1/4"	700		•	•		•	•
Coilmaster Junior	•	4"	12"	1/4"	500		•	•			•
Rilecart TP-480	•	2"	18"	1"	1,000						
Spiral Binding Co.											
AlphaDoc Automatic Punch	•	•	4 1/4x3 7/8"	13x13"	170 sheets	45,000 †			•		
Wire-O Binder Semi-Auto Binder	•	•	2 1/2x3 1/4"	14x14"	1 1/4"	To 1,000	•		•		
CB30QS Coil Binder	•	•	5"*	17"*	30mm***	600		•	•		

* Binding edge ** Adjustable rollers to bind all coil sizes *** Coil diameter † Sheets

Folding Equipment

	Floor Model Tabletop Model	Speed (Inches/Sheets per Minute)	Maximum Stock Weight	Maximum Page Dimensions	Number of Folds Performed	Folds Stored in Memory	Vacuum Feed	Friction Feed	Programmable Scoring	Perforating	Auto Fold Plate Adjustments	Jam Detector	Bottom Feed/Top Loading
Baum													
714XE Friction Feed	•	7,200 ipm	65 lb. cover	14x20"	Unlimited	0	•	•	•	•	•	•	•
Baum AutoSet	•	8,200 ipm	Varies	20 1/2x33"	Unlimited	0	•	•	•	•	•	•	•
Baum 20	•	8,200 ipm	Varies	20 1/2x33"	Unlimited	0	•	•	•	•	•	•	•
Challenge Machinery Co.													
Medalist 870	•	5,500	65 lb. cover	14x20"	Unlimited	N/A	•	•	•	•	•	•	•

Continued

Folding Equipment

	Floor Model	Tabletop Model	Speed (Inches/Sheets per Minute)	Maximum Stock Weight	Maximum Page Dimensions	Number of Folds Performed	Folds Stored in Memory	Vacuum Feed	Friction Feed	Programmable	Scoring	Perforating	Auto Fold Plate Adjustments	Jam Detector	Bottom Feed/Top Loading
Duplo USA															
DF-505N			• 140 spm	90 lb. text	11x17"	6		•						•	
DF-920			• 280 spm	100 lb. text	11.7x17"	6	2	•	•				•	•	
DF-1000			• 248 spm	110 lb. index	11.7x17"	5	2	•	•				•	•	
GBR Systems Corp.															
CAS 52			• 7,874.4 ipm		20 ⁷ / ₁₆ x33 ⁷ / ₁₆ "	67*	67	•	•	•	•	•	•	•	•
CAS 38			• 7,874.4 ipm		14 ¹⁵ / ₁₆ x29 ⁹ / ₁₆ "	67*	67	•	•	•	•	•	•	•	•
NET 53			• 7,874.4 ipm		20 ⁷ / ₁₆ x33 ⁷ / ₁₆ "	67*	200	•	•	•	•	•	•	•	•
Graphic Whizard															
CreaseMaster Series			• 4,600 sph	18 pt.	18x25"	N/A	20 (jobs)	•	•	•	•				•
FM100 Rotary Score/ Perforator			• 10,000 sph	12 pt.	18x18"	N/A	N/A		•	•	•				
Heidelberg															
TA 52			• 8,660 ipm		20 ³ / ₈ x33 ³ / ₈ "		20 to 200	•	•	•	•	•	•	•	•
Easyfold			• 7,080 ipm	60 lb. cover	14x20"		6	•	•	•	•	•	•	•	•
USA B 20			• 8,200 ipm	Varies	20 ⁷ / ₈ x33"	Unlimited	0	•				•	•		
MBM Corp.															
352F			• 4,026 ipm	110 lb.	14x21 ¹ / ₄ "	5			•	•	•				
352S			• 5,500 ipm	110 lb.	12 ⁵ / ₈ x17 ³ / ₄ "	5			•	•	•				•
352SA			• 6,415 ipm	90 lb.	12 ⁷ / ₈ x18 ⁵ / ₈ "	5	5	•	•	•	•	•	•	•	•
MBO America															
B21			• 8,000 ipm		21x33"	Unlimited	65	•	•	•	•	•	•	•	•
B118			• 8,000 ipm		18x26"	Unlimited		•		•	•				•
Foldmaster 400 STA/400KA			• 30,000 sph	80 lb. cover	13 ³ / ₄ x25"	4+4	99	•	•	•	•	•	•	•	•
Foldmaster 200 SM			• 30,000 sph	80 lb. cover	13 ³ / ₄ x20"	2		•	•	•	•	•	•	•	•
Morgana Systems															
Digifold			• 1,500 sph	120 lb. cover	13x24.8"	Unlimited	6	•	•	•	•	•	•	•	•
Docufold			• 17,000 sph	70 lb. cover	14.3x18"	Unlimited	9	•	•	•	•	•	•	•	•
Major			• 27,500 sph	70 lb. cover	14.3x25 ¹ / ₂ "	Unlimited	9	•	•	•	•	•	•	•	•
Rollem International															
TR Die-Scoring System			• 15,000 ipm	35 pt.	41x42"			•	•	•	•				•
Rollem Advantage			• 12,000 ipm	28 pt.	23x23"			•	•	•	•				
Rosback Co.															
240XL Truscore			• 4,800 ipm	35 pt.	30x40"			•	•	•	•				
243XL Tandem Truscore			• 4,800 ipm	35 pt.	30x40"			•	•	•	•				
Standard Finishing															
Horizon PF-P330			• 2,650 ipm	60 lb. Cover	12x17"	6	10	•	•			•	•		
Horizon AFC-566FKT			• 9,000 ipm	244 gsm	21.9x33.4"	Unlimited	200	•	•	•	•	•	•	•	•
Horizon AFC-744AKT			• 9,000 ipm	85 lb. Cover	29.1x43.3"	Unlimited	100	•	•	•	•	•	•	•	•
Technifold USA															
Tri-Creaser			• Same as folder	130 lb. Cover					•						
Micro Perforator			• No limit	130 lb. Cover								•			
TCM Tabletop Creasing Machine			• 3,150 ipm	.016 lbs.	19"	N/A		•	•	•					
Vijuk Equipment															
G&K V-14/V-18			• 6,000 ipm	110 lb. index	17 ³ / ₄ x33"	Unlimited	78	•	•	•	•	•	•	•	•
G&K SA 30/SA52 Accumulator			• 6,000 in.	110 lb. index	19 ¹ / ₂ x16 ¹ / ₂ "	Unlimited		•	•	•	•	•	•	•	•

* 7 standard; 60 custom folds

Saddle Stitching Equipment

	Floor Model Tabletop Model	Minimum Paper Dimensions	Maximum Paper Dimensions	Maximum Book Thickness	Books Per Hour	Books Per Spool of Wire	Touch-screen Controls	Automated Setup	Jam Detectors	Missing/Double-sheet Detect	Long Book Detection	Continuous Conveyor Output	Face Trimming	Corner Stitching	Cover Feeder	Two-up Production	Inline with Collator	Inline with Folder	
Böwe Bell & Howell																			
DemandWorks Booklet Maker	•	8x8"	12x18"	25 sheets	4,000		•	•	•	•	•	•	•	•	•	•	•	•	•
Challenge Machinery Co.																			
Plockmatic BM 60	•	5 ¹ / ₂ x8 ¹ / ₄ "	13 ³ / ₈ x18"	22 sheets	1,800				•			•			•				
Plockmatic BM 200	•	8.1x10.8"	12.6x18"	25 sheets	3,000				•	•	•	•							•
Plockmatic BM 2000	•	4 ³ / ₄ x8 ¹ / ₄ "	12 ⁵ / ₈ x18 ¹ / ₂ "	25 sheets	3,000				•	•	•	•							•
C.P. Bourg																			
BDF Bourg Document Finisher	•	4 ³ / ₄ x8"	14x20"	22 sheets*	4,000	50,000	•	•	•	•	•	•	•	•	•	•	•	•	•
Smart Binder	•	8x9 ⁷ / ₈ "	12 ⁹ / ₁₆ x8 ¹ / ₄ "	50 sheets*	6,000	50,000	•	•	•	•	•	•							•
AGR/PA/TR Non-Automated	•	5x8"	12.6x17.7"	22 sheets*	3600	50,000							•	•	•	•	•	•	•
Duplo USA																			
DBM-120	•	5.47x7.87"	17.72x12.6"	20 sheets	2,400	5,000	•	•	•	•	•	•							•
DBM-500	•	4.72x6.7"	14x20"	25 sheets	5,000	350,000	•	•	•	•	•	•							•
Heidelberg USA																			
Stitchmaster ST 100	•	3 ⁵ / ₈ x5 ¹ / ₁₆ "	12 ¹ / ₄ x14"	³ / ₈ "	9,000		•	•	•	•	•	•							•
Stitchmaster ST 350	•	3 ⁵ / ₈ x5 ¹ / ₁₆ "	12 ⁵ / ₈ x18 ⁷ / ₈ "	¹ / ₂ "	12,000		•	•	•	•	•	•							•
Stitchmaster ST 450	•	3 ⁵ / ₈ x5 ¹ / ₁₆ "	12 ⁵ / ₈ x18 ⁷ / ₈ "	¹ / ₂ "	14,000		•	•	•	•	•	•							•
ISP Stitching & Bindery Products																			
BinderyMate II 405	•			¹ / ₄ "		55,000													•
Model S3A 7/8"	•			⁷ / ₈ "															•
Model P	•			¹ / ₄ "															•
Muller Martini																			
Presto Saddle Stitcher	•	4 ¹ / ₈ x4 ¹ / ₈ "	14 ³ / ₈ x12"	³ / ₈ "	9,000		•	•	•	•	•	•							•
BravoPlus T	•	4 ¹ / ₈ x3"	18 ³ / ₄ x11 ³ / ₄ "	¹ / ₂ "	11,000		•	•	•	•	•	•							•
BravoPlus Saddle Stitcher	•	4 ¹ / ₈ x4 ¹ / ₂ "	18 ⁷ / ₈ x12 ⁵ / ₈ "	¹ / ₂ "	13,000		•	•	•	•	•	•							•
Rosback Co.																			
203 SaddleBinder	•	4x7"	11 ¹ / ₂ x15"	³ / ₈ "	5,000		•	•	•	•	•	•							•
318 SaddleBinder	•	3 ¹ / ₈ x4 ¹ / ₂ "	11 ³ / ₄ x14"	³ / ₈ "	5,000		•	•	•	•	•	•							•
Standard Finishing																			
Standard Horizon StitchLiner 5500	•	5.9x8.3"	13.7x19.6"	.4"	5,500	80,000	•	•	•	•	•	•							•
Standard Horizon SPF/FC-200A	•	4.8x7.1"	14x20"	.16"	4,500	80,000	•	•	•	•	•	•							•
Vijuk Equipment																			
321-T Saddle Stitcher	•	3 ³ / ₄ x6 ¹ / ₄ "	17 ⁵ / ₈ x12 ⁵ / ₈ "	³ / ₈ "	10,000	Variable	•	•	•	•	•	•							•

* 20-lb. bond

Find Out More

American Binding Products	www.americanbindingco.com
Baum	www.baumfolder.com
Böwe Bell + Howell	www.bowebellhowell.com
C.P. Bourg	www.cpbourg.com
Challenge Machinery Co.	www.challengemachinery.com
Duplo USA	www.duplousa.com
Gateway Bookbinding Systems	www.plastikoil.com

GBC	www.gbc.com
GBR	www.gbr.com
Graphic Whizard	www.graphicwhizard.com
Heidelberg	www.heidelberg.com
ISP Stitching & Bindery	www.ispstitching.com
Lake Image Systems	www.lakeimage.com
MBM	www.mbmcorp.com
MBO	www.mboamerica.com
Morgana Systems Ltd.	www.morganausa.com
Muller Martini	www.mullermartiniusa.com
Powis Parker	www.powis.com

Renz America Co.	www.renz.com
Riso	www.riso.com
Rollem	www.rollemusa.com
Rosback	www.rosbackcompany.com
Southwest Plastic Binding	www.swplastic.com
Spiel Associates	www.spielassociates.com
Spiral Binding Co.	www.spiralbinding.com
Standard Finishing Systems	www.sdmc.com
Streamfeeder	www.streamfeeder.com
Technifold	www.technifoldusa.com
Vijuk Equipment	www.vijukequip.com