

# Build Up Your Bindery

By Bob Neubauer

ALL IT TOOK was one awful binding job by an outside printer to make **Auburn University** start looking at perfect binding equipment.

“We sent 200 books to a local printer and they messed them all up,” recalls CopyCat Manager Glenda Miley, still clearly peeved at that printer for charging her anyway.

Her in-plant had to reprint all 200 books and send them elsewhere for binding—a big money loser overall. Miley realized her Auburn, Ala.-based in-plant could have saved

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**Use IPG's exclusive Bindery Specifications Guide to compare features and pick the best bindery equipment for your in-plant.**



## Adhesive Binding

	Floor Model	Tabletop Model	Minimum Paper Dimensions	Maximum Paper Dimensions	Maximum Book Thickness	Books Per Hour	Number of Clamps	Hot Glue	Auto Clamp Release	Touch-screen	Side Gluing	Scoring	Roughing	Full Milling	Built-in Jogger	Waste Removal	Odor Filtration	
<b>American Binding</b>																		
ID5000	•		3.9x5.9"	11.8x20½"	3.2"	5,000		•		•								
<b>Baum</b>																		
Baumbinder 1500	•		4.92x4.13"	16.54x12"	1.75"	1,500	3	•	•	•	•	•	•	•	•	•	•	•
<b>C.P. Bourg</b>																		
BB-3002	•		3.9x3.9"	15.19x12.6"	2.36"	600	1	•	•	•	•	•	•	•	•	•	•	•
BB-3001	•		3.9x3.9"	15.6x12.6"	1.77"	500	1	•	•									
BB-2000	•		1.9x4.3"	17.7x 12.6"	2.36"	250	1	•	•									
<b>Duplo USA</b>																		
DB-250		•	4.7x1.97"	12.6x15¾"	1½"	200	1	•	•					•				
MR-720		•	5½x6¾"	12x15"	1.97"	450		•	•	•	•	•	•	•	•	•	•	•
Quadrimax II		•	3¼ x4¾"	12x15"	1.8"	1,200	4	•	•	•	•	•	•	•	•	•	•	•
<b>Heidelberg USA</b>																		
Eurobind 500		•	4¾ x4¾"	12⅝ x17¼"	1.97"	500	1	•	•	•	•	•	•	•	•	•	•	•
Eurobind 1200		•	4¾ x 5¾"	11 <sup>13</sup> / <sub>16</sub> x16½"	1¾"	1,200	4	•	•	•	•	•	•	•	•	•	•	•
<b>Muller Martini</b>																		
AmigoPlus		•	3¼ x 4¾"	10⅝ x15¾"	1⅞"	1,500	4	•	•	•	•	•	•	•	•	•	•	•
Acoro A7		•	4x5½"	12⅝ x16⅞"	2⅜"	7,000	22 or 28	•	•	•	•	•	•	•	•	•	•	•
Pantera		•	4 <sup>11</sup> / <sub>16</sub> x3 <sup>7</sup> / <sub>8</sub> "	15x12⅝"	2"	4,000		•	•	•	•	•	•	•	•	•	•	•
<b>Powis Parker Inc.</b>																		
Fastback Model 15xs		•	3"	14½"	1½"	180	3	•	•		•							
Fastback Model 25		•	3"	11"	¾"	90	3	•	•		•							
Fastback Model 8x		•	3"	11⅛"	¾"	90	2	•	•		•							

# Adhesive Binding

Continued

	Floor Model	Tabletop Model	Minimum Paper Dimensions	Maximum Paper Dimensions	Maximum Book Thickness	Books Per Hour	Number of Clamps	Hot Glue	Auto Clamp Release	Touch-screen	Side Gluing	Scoring	Roughing	Full Milling	Built-in Jogger	Waste Removal	Odor Filtration	
<b>Rosback Co.</b>																		
Model 882	•		4"	19½"	2"	600	1	•	•	•	•		•	•	•	•	•	
850H	•		6"	15"	2"	200	1	•			•		•					
Sterling DigiBinder 860		•	4"	12½"	2"	360	1	•	•	•			•					
<b>Spiel Associates</b>																		
Sterling DigiBinder		•	2"	12½"	2"	360		•	•	•			•					•
<b>Standard Finishing</b>																		
Horizon BQ-140	•		5x4.1"	11.8x15.7"	1.2"	200	1	•	•				•					•
Horizon BQ-270	•		4.2x5.9"	12½x12½"	2"	500	1	•	•	•	•	•	•	•	•	•	•	•
Horizon BQ-470	•		4.2x5.7"	12½x12½"	2½"	1,350	4	•	•	•	•	•	•	•	•	•	•	•

# Collating Equipment

	Vertical	Horizontal	Bin Capacity (Sheets of 20-lb. Bond)	Bins per Tower	Maximum Towers	Vacuum Feed	Friction Feed	Maximum Page Size	Paper Stock Range	Books per Hour	Job Programming	Adjustable Speed	Mix Stocks	Missing/Double-sheet Detection	Jam Detectors
<b>American Binding</b>															
S-59 Collator	•	•		1	48	•	•	12x18"	70-200 gr/mq.	6,000	•	•	•	•	•
<b>C.P. Bourg</b>															
BST-d and BST-d+ (Plus)	•		2"	10	5	•		13¾ x 20½"	50-250 gsm	4,000+	•	•	•	•	•
Modulen		•	33½"	2	50	•		13¾ x 19⅝"	9 lb.-173 g	3,200	•	•	•	•	•
<b>Duplo USA</b>															
DFC-12/24	•		12	12	2		•	12.6x17.72"	56-128 gsm	3,900	•	•	•	•	•
DC-8/32	•		2½"	8	4	•		14x20"	11 lb.-12 pt.	5,000	•	•	•	•	•
DC-10/60	•		2½"	10	6	•		14x20"	11 lb.-12 pt.	5,000	•	•	•	•	•
<b>MBM</b>															
FC10 Collator	•		275	10	2		•	12⅞ x 18½"	20-100 lbs.	3,600 sets					
<b>MBO America</b>															
T&B Sprint B310VP	•		4,000	N/A	N/A	•		13¾ x 19⅞"	30-1,000 sq. g.	3,300					
T&B Flex B310VP	•		4,000	N/A	N/A	•		13¾ x 19⅞"	30-1,000 sq. g.	3,500					
T&B Sprint B212VP	•		4,000	N/A	N/A	•		19⅞ x 27⅞"	30-1,000 sq. g.	2,300					
<b>RISO</b>															
TC5100	•		1.1"	10	N/A			11x17"	14-110 lb.	3,600	•				
<b>Rosback Co.</b>															
Col-Tec Collator	•		1½-36"	N/A	N/A	•		40x28½"	Unlimited	4,000	•	•	•	•	•
<b>Standard Finishing</b>															
Horizon QC-S300	•		1.1"	10	3		•	12½ x 17"	13-50 lb. bond	3,900	•				
Horizon VAC-60	•		5.1"	10	6	•		13.8x19.7"	11 lb.-12 pt. cover	9,900	•	•	•	•	•
SpeedVAC-100	•		2.2"	10	6	•		13.8x19.7"	11 lb.-12 pt. cover	9,900	•	•	•	•	•
<b>Streamfeeder</b>															
Custom Collating System	•		1,000	N/A	N/A	•	•	12x12½"	20 lb.	80,000	•	•	•	•	•

# Cutting Machines

	Min. Cutting Width	Max. Cutting Width	Max. Cutting Depth	Cuts Per Minute	Cuts in Stored Memory	Hydraulic Clamping	Manual Clamping	Max. Clamping Force (lbs.)	Touch-screen controls	Job Programming	Adjust Clamp Pressure	Infrared Safety Beams	Air Bed	Side Table	Footprint	Weight (lbs.)
<b>Baum</b>																
Baumcut 26.4	.59"	26.4"	26.4"	20	6,464	•	3,300		•	•	•		•		71 <sup>7</sup> / <sub>8</sub> x49 <sup>3</sup> / <sub>16</sub> "	1,705
Baumcut 31.5	.59"	31 <sup>1</sup> / <sub>2</sub> "	31 <sup>1</sup> / <sub>2</sub> "	25	6464	•	5,950		•	•	•	•	•	•	77x49 <sup>3</sup> / <sub>16</sub> "	2,200
<b>Challenge Machinery Co.</b>																
Titan 200	<sup>1</sup> / <sub>2</sub> "	20"	20"	23	9,801	•	2,500		•	•	•		•		4.4x4.8 ft.	795
Champion 370 XT	<sup>3</sup> / <sub>4</sub> "	37"	40"	18	9,801	•	7,000		•	•	•	•	•	•	7.2x9.1 ft.	3,750
Daeho 1160	.95"	45.67"	45.67"	42	***	•	9,921		•	•	•	•	•	•	8.7x7.9 ft.	9,260
<b>Heidelberg</b>																
POLAR 66	<sup>19</sup> / <sub>32</sub> "	26 <sup>3</sup> / <sub>8</sub> "	26 <sup>3</sup> / <sub>8</sub> "	20*	6,464	•	3,300		•	•	•	•	•	•	49 <sup>3</sup> / <sub>16</sub> x71 <sup>7</sup> / <sub>8</sub> "	1,367
POLAR 78X	<sup>13</sup> / <sub>16</sub> "	30 <sup>11</sup> / <sub>16</sub> "	30 <sup>11</sup> / <sub>16</sub> "	45*	1,998	•	6,600		•	•	•	•	•	•	77 <sup>15</sup> / <sub>16</sub> x79 <sup>11</sup> / <sub>16</sub> "	2,970
POLAR 92 X/XT	1"	36 <sup>1</sup> / <sub>4</sub> "	36 <sup>1</sup> / <sub>4</sub> "	45*	1,998	•	7,700		•	•	•	•	•	•	83 <sup>1</sup> / <sub>2</sub> x85 <sup>1</sup> / <sub>16</sub> "	4,230
<b>MBM Corp.</b>																
Triumph 721-06 LT	<sup>3</sup> / <sub>4</sub> "	28"	3"	12	40	•	4,400		•	•	•	•	•	•	59 <sup>1</sup> / <sub>2</sub> x51 <sup>3</sup> / <sub>8</sub> x52 <sup>1</sup> / <sub>2</sub> "	1,364
Triumph 5551-06 EP	<sup>1</sup> / <sub>4</sub> "	21 <sup>5</sup> / <sub>8</sub> "	3 <sup>5</sup> / <sub>8</sub> "	12	9	•	3,800		•	•	•	•	•	•	55x42x54"	970
Triumph 4850 EP	<sup>1</sup> / <sub>8</sub> "	18 <sup>1</sup> / <sub>2</sub> "	3"	5	9	†	2,200		•	•	•	•	•	•	38 <sup>1</sup> / <sub>4</sub> x29 <sup>3</sup> / <sub>4</sub> x48 <sup>1</sup> / <sub>2</sub> "	556
<b>Standard Finishing</b>																
Horizon APC-45	1.57"	17.7"	17.7"	7	30	•	2,000		•	•	•	•	•	•	30.4x34.7"	662
Horizon PC-6411	.8"	25"	25"	10	0	•	Manual		•	•	•	•	•	•	39x44"	640
Horizon APC-M61IISB	.985"	24"	24.4"	19	99	•	3,740		•	•	•	•	•	•	46.7x57.9"	1,594
<b>Vijuk Equipment</b>																
Hydromat 3-Knife																
Trimmer 500A/500B	2 <sup>3</sup> / <sub>4</sub> "	18 <sup>3</sup> / <sub>32</sub> "	5 <sup>1</sup> / <sub>2</sub> "	25**		•	6,600		•	•	•	•	•	•	8'7"x5'7"	5,500

\* Cycles per minute \*\* Strokes per minute \*\*\* Nearly infinite † Electric automatic clamping

## Build Up Your Bindery

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the university lots of money if it had its own perfect binder. So one year ago, the shop installed a Duplo DB250.

"We've never looked back," she proclaims. "That is now a money maker for us."

Customers love it, she contends, and it has brought in a lot of new business.

"That's one of the greatest decisions we've made," she enthuses.

In-plants across the country are learning this same lesson. Adding bindery capabilities enables them to offer their parent organizations a new service at a lower cost, with faster turnaround and more control over quality.

**Louisiana State University** Graphic Services just added a Coilmaster from Spiel Associates, enabling the in-plant to do coil binding, a service it previously outsourced or did by hand.

"It should save us a lot of time and a lot of money," remarks Director Mike Loyd.

Likewise, **Sioux Valley Printing/Graphics**, in Sioux Falls, S.D., added bindery equipment to

bring faster service to its parent company. The 17-employee in-plant had been doing its collating by hand using volunteers.

"It was taking too long," says Director Rach Tieszen. "So we came out of the Stone Age."

The shop entered modern times by adding a Duplo 3000 bookletmaker/collator with two eight-bin towers. Now Sioux Valley Health Systems' newsletters, annual reports and forms are getting done a whole lot faster, Tieszen says.

Even in-plants that have a full array of binding gear are finding it advantageous to upgrade. A year ago, **St. Joseph's University** replaced its tabletop folder with a new Heidelberg B20 Stahlfolder, greatly increasing the quality of the in-plant's work.

"Now I feel like we can do professional folding that we really couldn't before," says Tom Malone, production manager at the Philadelphia in-plant. "To come off our four-color press and not have really top-notch folding capabilities afterwards just seemed limited to me, so I was really happy to put that piece of equipment in." **IPG**

## Double Loop/ Plastic Coil

	Double Loop Wire	Plastic Coil	Minimum Paper Dimensions	Maximum Paper Dimensions	Maximum Book Thickness	Books Per Hour	Manual Coil Inserting	Auto Coil Inserting	Auto Cut/Crimp	Punching	Coil Forming	Margin Setting
<b>American Binding Products</b>												
Rilecart B-599	•		4x3"	18x20"	1"	4,000						
Rilecart PB735	•		4x4"	14x20"	9/16"	2,500				•		
Rilecart TP-480	•		2"	18"	1"	1,000						
<b>Gateway Bookbinding Systems</b>												
PBS 3000 QS	•		5"*	17"*	30 mm***	600		•	•			
PLASTIKOIL Concept QS Single Interline	•		5"*	17"*	30 mm***	800+		•	•		•	
PLASTIKOIL Concept QS2 Dual Interline	•		5"*	17"*	30 mm***	1,400		•	•		•	
<b>GBC Document Finishing</b>												
STL1000 Semi-Automatic Binder	•		4 1/4"	13"*	11.8"	1,000				•		
DigiCoil Automated ColorCoil Inserter	•		4 1/4 x5"	14 1/2 x12"	33 mm	450		•	•			
<b>Renz America</b>												
Mobi 500	•		4"	20"*	1 1/8"	700		•	•			
APSI 300	•		5"	12"	1 1/8"	600		•	•			
<b>Southwest Plastic Binding</b>												
HD 7700/ HD 4170	•		2"	14"	**		•			•	•	•
HD 7700/ HD 8370	•		2"	14"	9/16"					•	•	•
CoilMac EPI 4:1	•		2"	13"	13 1/16"		•			•	•	•
<b>Spiel Associates</b>												
Sterling Coilmaster III	•		4"	18"	1 1/4"	700		•	•		•	•
Coilmaster Junior	•		4"	12"	1/4"	500		•	•			•
<b>Spiral Binding Co.</b>												
Renz SPB 360 Comfort	•		8 1/2 x11"	14"*	170 sheets		•		•	•		•
EWC-8370 Electric Insert-a-Bind	•			8 1/2 x11"	9/16"						•	•
HDSA Semi Automatic Punch	•	•	8 1/2 x5 1/2"	11x17"							•	•

\* Binding edge \*\* Adjustable rollers to bind all coil sizes \*\*\* Coil diameter

## Folding Equipment

	Floor Model Tabletop Model	Speed (Inches/Sheets per Minute)	Max. Stock Weight	Max. Page Dimensions	Number of Folds Performed	Folds Stored in Memory	Vacuum Feed	Friction Feed	Programmable Scoring	Perforating	Auto Fold Plate Adjustments	Jam Detector	Bottom Feed/Top Loading
<b>Baumfolder</b>													
Baum Flexifold	•	7,200 ipm	65 lb.cover	14x20"	Unlimited	9	•	•	•	•	•	•	•
Baum 714XLT Ultrafold	•	7,200 ipm	65 lb.cover	14x20"	Unlimited	0	•		•	•	•	•	•
Baum 20	•	8,200 ipm	Varies	20 1/2x33"	Unlimited	0	•		•	•	•	•	•
<b>Challenge Machinery Co.</b>													
Medalist 870	•	5,500	65 lb. Cover	14x20"	8	N/A	•		•	•	•	•	•
<b>Duplo USA</b>													
DF-505N	•	140 spm	80 lbs.	11x17"	6			•					•
DF-920	•	280 spm	90 lb. index	11.7x17"	6	2		•	•			•	•
DF-1000	•	248 spm	110 lb. Index	11.7x17"	5	2		•	•			•	•

# Folding Equipment

	Floor Model Tabletop Model	Speed (Inches/Sheets per Minute)	Max. Stock Weight	Max. Page Dimensions	Number of Folds Performed	Folds Stored in Memory	Vacuum Feed	Friction Feed	Programmable Scoring	Perforating	Auto Fold Plate Adjustments	Jam Detector	Bottom Feed/Top Loading
<b>GBR Systems Corp.</b>													
CAS 52	•	7,874.4 ipm		20 <sup>7</sup> / <sub>16</sub> x33 <sup>7</sup> / <sub>16</sub> "	67*	67	•	•	•	•	•	•	•
CAS 38	•	7,874.4 ipm		14 <sup>15</sup> / <sub>16</sub> x29 <sup>9</sup> / <sub>16</sub> "	67*	67	•	•	•	•	•	•	•
CAS 35	•	6,396 ipm		13 <sup>15</sup> / <sub>32</sub> x18 <sup>3</sup> / <sub>32</sub> "	6	6	•	•	•	•	•	•	•
<b>Graphic Whizard</b>													
FM250	•	3,540 ipm	16lb.-12pt.	18x25 <sup>1</sup> / <sub>2</sub> "	6	0	•	•	•	•			•
CreaseMaster Series	•	4,600 sph	18pt.	18x25"	N/A	20 (jobs)	•	•	•	•			•
FM100 Rotary Score/ Perforator	•	10,000 sph	12 pt.	18x18"	N/A	N/A	•		•	•			
<b>Heidelberg</b>													
TA 52	•	8,660 ipm		20 <sup>3</sup> / <sub>8</sub> x33 <sup>3</sup> / <sub>8</sub> "		20 to 200	•	•	•	•	•	•	•
Easyfold	•	7,080 ipm	60 lb. cover	14x20"		6	•	•	•	•	•	•	•
USA B 20	•	8,200 ipm	Varies	20 <sup>1</sup> / <sub>2</sub> x33"	Unlimited	0	•			•	•	•	
<b>MBM Corp.</b>													
352F	•	4,026 ipm	110 lb.	14x21 <sup>1</sup> / <sub>4</sub> "	5			•	•	•			
352S	•	5,500 ipm	110 lb.	12 <sup>5</sup> / <sub>8</sub> x17 <sup>3</sup> / <sub>4</sub> "	5		•		•	•			•
352SA	•	6,415 ipm	90 lb.	12 <sup>1</sup> / <sub>2</sub> x18 <sup>1</sup> / <sub>8</sub> "	5	5	•	•	•	•	•	•	•
<b>MBO America</b>													
B21	•	8,000 ipm		21x33"	Unlimited	65	•	•	•	•	•	•	•
B118	•	8,000 ipm		18x26"	Unlimited		•		•	•			•
<b>Morgana Systems</b>													
Digifold	•	1,500 sph	120 lb. Cover	13x24.8"	Unlimited	6	•	•	•	•	•	•	•
Docufold	•	17,000 sph	70 lb. Cover	14.3x18"	Unlimited	9	•	•	•	•	•	•	•
Major	•	27,500 sph	70 lb. Cover	14.3x25.5"	Unlimited	9	•	•	•	•	•	•	•
<b>Rollem International</b>													
TR Die Scoring System	•	15,000 ipm	35pt.	41x42"			•	•	•	•			•
Rollem Advantage	•	12,000 ipm	28pt.	23x23"			•	•	•	•			
<b>Spiral Binding Co.</b>													
F-45-N	•	11,520 sph		11x17"	6	27	•	•		•	•	•	•
DocuFold	•	21,900 ipm		1.7x12.6"	6	6	•	•	•	•	•	•	•
PF-P330	•	240 spm		12x17"	7	10	•	•		•	•	•	•
<b>Standard Finishing</b>													
Horizon PF-P330	•	2,650 ipm	60 lb. Cover	12x17"	6	10	•	•		•	•	•	•
Horizon AFC-566FKT	•	9,000 ipm	244 gsm	21.9x33.4"	Unlimited	200	•	•	•	•	•	•	•
Horizon AFC-744AKT	•	9,000 ipm	85 lb. Cover	29.1x43.3"	Unlimited	100	•	•	•	•	•	•	•
<b>Technifold USA</b>													
Tri-Creaser	•	Same as folder	130 lb. Cover							•			
Micro Perforator	•	No limit	130 lb. Cover							•			
<b>Vijuk Equipment</b>													
G&K V-14/V-18	•	6,000 ipm	110 lb. index	17 <sup>3</sup> / <sub>4</sub> x33"		78	•	•	•	•	•	•	•
H+H KL 112 Folder	•	6,000 ipm	110 lb. index	17 <sup>3</sup> / <sub>4</sub> x 51 <sup>1</sup> / <sub>8</sub> "		0	•	•	•	•	•	•	•
G&K SA 30/SA52 Accumulator	•	6,000 in.	110 lb. index	19 <sup>1</sup> / <sub>2</sub> x16 <sup>1</sup> / <sub>2</sub> "			•	•	•	•	•	•	•

\* 7 standard; 60 custom folds

# Saddle Stitching Equipment

	Floor Model	Tabletop Model	Minimum Paper Dimension	Maximum Paper Dimension	Maximum Book Thickness	Books Per Hour	Books Per Spool of Wire	Touch-screen controls	Automated Setup	Jam detectors	Missing/Double-sheet Detect	Long Book Detection	Continuous Conveyor Output	Face Trimming	Corner Stitching	Cover Feeder	Two-up Production	Inline w/ Collator	Inline w/ Folder
<b>Böwe Bell &amp; Howell</b>																			
DemandWorks Booklet Maker	•		8x12"	12x18"	25 sheets	4,500	50,000	•	•	•	•	•	•	•	•	•	•	•	•
<b>C.P. Bourg</b>																			
BDF Bourg Document Finisher	•		4.75x8"	14x20"	22 sheets*	4,000			•	•	•	•	•	•	•	•	•	•	•
Signature Booklet Maker 4 (SBM-4)	•		4 <sup>3</sup> / <sub>4</sub> x8"	14x20"	22 sheets*	4,000			•	•	•	•	•	•	•	•	•	•	•
AGR/PA/TR Non-Automated	•		5x8"	12.6x17.7"	22 sheets*	3,600					•	•	•	•	•	•	•	•	•
<b>Duplo USA</b>																			
DBM-120	•		5.47x7.87"	17.72x12.6"	20 sheets	2,400	5,000	•	•	•	•	•	•	•	•	•	•	•	•
DBM-500	•		4.72x6.7"	14x20"	25 sheets	5,000	50,000	•	•	•	•	•	•	•	•	•	•	•	•
<b>Heidelberg USA</b>																			
Stitchmaster ST100	•		3 <sup>5</sup> / <sub>8</sub> x5 <sup>1</sup> / <sub>16</sub> "	12 <sup>1</sup> / <sub>4</sub> x14"	<sup>3</sup> / <sub>8</sub> "	9,000		•	•	•	•	•	•	•	•	•	•	•	•
Stitchmaster ST350	•		3 <sup>3</sup> / <sub>8</sub> x5 <sup>1</sup> / <sub>16</sub> "	12 <sup>5</sup> / <sub>8</sub> x18 <sup>7</sup> / <sub>8</sub> "	<sup>1</sup> / <sub>2</sub> "	12,000		•	•	•	•	•	•	•	•	•	•	•	•
Stitchmaster ST450	•		3 <sup>3</sup> / <sub>8</sub> x5 <sup>1</sup> / <sub>16</sub> "	12 <sup>5</sup> / <sub>8</sub> x18 <sup>7</sup> / <sub>8</sub> "	<sup>1</sup> / <sub>2</sub> "	14,000		•	•	•	•	•	•	•	•	•	•	•	•
<b>ISP Stitching &amp; Bindery Products</b>																			
BinderyMate II 405	•				<sup>1</sup> / <sub>4</sub> "		55,000												•
Model S3A 7/8"	•				To <sup>7</sup> / <sub>8</sub> "														•
Model P	•				<sup>1</sup> / <sub>4</sub> "														•
<b>Muller Martini</b>																			
Valore Saddle Stitcher	•		4 <sup>1</sup> / <sub>8</sub> x4 <sup>1</sup> / <sub>8</sub> "	14 <sup>3</sup> / <sub>8</sub> x12"	<sup>3</sup> / <sub>8</sub> "	6,000		•	•	•	•	•	•	•	•	•	•	•	•
Presto Saddle Stitcher	•		4 <sup>1</sup> / <sub>8</sub> x4 <sup>1</sup> / <sub>8</sub> "	14 <sup>3</sup> / <sub>8</sub> x12"	<sup>3</sup> / <sub>8</sub> "	9,000		•	•	•	•	•	•	•	•	•	•	•	•
BravoPlus Saddle Stitcher	•		4 <sup>1</sup> / <sub>8</sub> x4 <sup>1</sup> / <sub>2</sub> "	18 <sup>7</sup> / <sub>8</sub> x12 <sup>5</sup> / <sub>8</sub> "	<sup>1</sup> / <sub>2</sub> "	13,000		•	•	•	•	•	•	•	•	•	•	•	•
<b>Standard Finishing</b>																			
Standard Horizon StitchLiner 5500	•		5.9x8.3"	13.7x19.6"	.4"	5,500	80,000	•	•	•	•	•	•	•	•	•	•	•	•
Standard Horizon SPF/FC-200A	•		4.8x7.1"	14x20"	.16"	4,500	80,000	•	•	•	•	•	•	•	•	•	•	•	•
<b>Vijuk Equipment</b>																			
321-T Saddle Stitcher	•		3 <sup>3</sup> / <sub>4</sub> x6 <sup>1</sup> / <sub>4</sub> "	17 <sup>5</sup> / <sub>8</sub> x12 <sup>5</sup> / <sub>8</sub> "	<sup>3</sup> / <sub>8</sub> "	10,000	Variable	•	•	•	•	•	•	•	•	•	•	•	•
Setmaster Bookletmaker B3	•		4x5 <sup>5</sup> / <sub>8</sub> "	19 <sup>5</sup> / <sub>8</sub> x 13 <sup>3</sup> / <sub>4</sub> "	<sup>1</sup> / <sub>4</sub> "	4,500	Variable	•	•	•	•	•	•	•	•	•	•	•	•
Setmaster Bookletmaker SRA 3	•		7 <sup>3</sup> / <sub>8</sub> x4 <sup>3</sup> / <sub>4</sub> "	18 <sup>7</sup> / <sub>8</sub> x13 <sup>3</sup> / <sub>8</sub> "	<sup>1</sup> / <sub>4</sub> "	3,000	Variable	•	•	•	•	•	•	•	•	•	•	•	•

\* 20lb. bond

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